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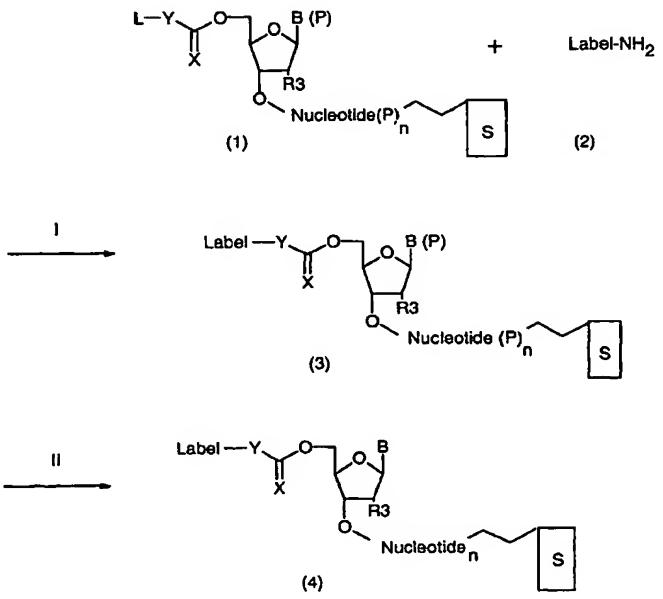
(54) Title: METHOD OF MANUFACTURING LABELLED OLIGONUCLEOTIDE CONJUGATES



(57) Abstract: The present invention relates to a method for the manufacture of labeled oligonucleotide conjugates comprising the reaction of (a) an oligonucleotide having a labile protecting group bound to a terminal hydroxy group, and (b) a labeling compound, wherein said labile protecting group is partially or completely substituted by said labeling compound in a nucleophilic substitution reaction.

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